



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D206-559-023
Job Sheet 168053



Part No: D206-559-023

Job Qty: 2 ea

Part Name: 206L Series/407 Bearpaws - Narrow



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/9/17

Job Tracking No:

Due Date: 12/29/17

Created By: Linda Lacelle

Type: Stock

Description:

Note: DWG REV L SHEET 7 IPP Rev: E 04.02.17 Tolerance added to Step 3 KJ/JLM IPP Rev: F 07-01-02 Was K10006 JLM IPP Rev: G 08-09-19 Added step 2 JLM Verified By: EC IPP Rev: H New Manufacturing Method 18-10-29 JLM Verified By: EC IPP Rev J 10.10.04 per DSI9527 EC verified by: DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	12/29/17	12/29/17	0.00	0.00	Start Up Container		<i>ST</i> FEB 01 2018
160	Packaging	2 pcs	12/29/17	12/29/17	0.00	0.00	Packaging1		<i>ST</i> FEB 07 2018
170	QC	2 pcs	12/29/17	12/29/17	0.00	0.00	QC4		<i>SMB</i>
175	DC	2 pcs	12/29/17	12/29/17	0.00	0.00	DC		
180	Packaging	2 pcs	12/29/17	12/29/17	0.00	0.00	Packaging3		<i>SMB</i>
190	QC21-FG	2 Ea	12/29/17	12/29/17	0.00	0.00	QC21		<i>ST</i> FEB 07 2018

Part Op 175 - Photocopy bluefile and create labels per PPP D206-559-023 CHG007
Descriptions: 180 - Identify and pack for shipping as per PPPD206-559-023

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	5034476 - AN4-17A	24	367	0	0
	21 X 5031475 - AN4-20A	24	482	0	0
	5031464 - D2182B050	12	90	0	0
	5031453 - D2274	24	186	0	0
	5025581X6 - D2438 - F159883X3	12	3	0	0
	5031408 - D2529	24	1,672	0	0
	5018034 - D2672	4	4	0	0
	5031386 - D2732 - 50X4	12	122	0	0
	5031374 - MS21042L4	24	4,000	0	0
	5031369 - NAS1149D0463J	48	4,249	0	0

Part Specifications

Specifications could not be found.

000 376

DART
AEROSPACE
S038146

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206L Series/407 Bearpaws – Narrow

PART NO: D206 – 559 – 023
Original Serial #: S038146

Revision:

Operation: Start up Operation 02/01/18
Change No: CHG007

Job No: 168053



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Master Unit 000376

Tel (613) 632-5200

Containers on Master Unit 000376				
Serial No	Part No	Customer Part No	Status	Quantity
S031476	AN4-17A	AN4-17A	Allocated	24
S031475	AN4-20A	AN4-20A	Allocated	21
S031582	AN4-20A	AN4-20A	Allocated	3
S031464	D2182B050	D2182B050	Allocated	6
S031453	D2274	D2274	Allocated	24
S031408	D2529	D2529	Allocated	24
S018934	D2672		Allocated	4
S031386	D2732-050		Allocated	12
S031374	MS21042L4	MS21042L4	Allocated	24
S031369	NAS1149D0463J	NAS1149D0463J	Allocated	48

D2438

S025581 X6

S038830 X9

F159883 X1

5.0 PARTS LIST

Qty -011	Qty -013	Qty -021	Qty -023	Qty -031	Qty -033	Qty -113	Part Number	Description
X							D206-559-011	Bearpaw Kit 206 A/B
	X						D206-559-013	Bearpaw Kit 206 L/L1/L3/L4/407
		X					D206-559-021	Narrow Bearpaw Kit 206 A/B
			X				D206-559-023	Narrow Bearpaw Kit 206 L/L1/L3/L4/407
				X			D206-559-031	Wearplate Kit
					X		D206-559-033	Wearplate Kit
						X	D407-559-113	Large Bearpaw Kit 206 L/L1/L3/L4/407
4	6	4	6				D2182B050	RUBBER CUSHION
8	12	8	12			16	D2274	RADIUS BLOCK
2							D2435	19" X 16" BEARPAW
	2						D2432F	19" X 24" BEARPAW
		2					D2671	13" X 16" BEARPAW
			2				D2672F	13" X 24" BEARPAW
4	6	4	6				D2438	CLAMP
8	12	8	12				D2529	WASHER
	6		6				D2732-050	RUBBER CUSHION
						8	D3456-1	WASHER
					2		D3859-041	WEARPLATE
				2			D3860-041	WEARPLATE
						8	D4011-1	CLAMP, SHORT
						8	D4011-5	CLAMP, SHORT (OEM)
						8	D4012-1	CUSHION
						2	D4355-1	BEARPAW
						2	D4360-041	WEARPLATE ASSEMBLY
						8	AN4C11A	BOLT
8	12	8	12	8	12		AN4-17A	BOLT
8	12	8	12	8	12		AN4-20A	BOLT
						16	AN4C20A	BOLT
						16	AN4C21A	BOLT
16	24	16	24	8	12	16	NAS1149D0463J	WASHER (OR AN960JD416)
8	12	8	12	8	12		MS21042L4	NUT (OR MS21042-4)
						24	MS21043-4	NUT
2		2					QS200M44S	CLAMP